



M22X1P  
MD22 $\pm$ 0.026  
PD21.35 $\pm$ 0.144

SPEC:R10-4T3-RS1

MAX. AXIAL LOAD (kgf)	LUBRICATION	PRELOAD (kgf)	~
MAX. ROTATIONAL SPEED (rpm)	SPACE BALL	R.D.	~
DN. VALUE	EI TYPE ASSEMBLY METHOD	S.F. (kgf)	~
MAX. FEED RATE (m/min)	CUSTOMER DRAWING NO.	DRAG TORQUE (kgf-cm)	~
ACCELERATION (m/sec <sup>2</sup> )	CUSTOMER MC TYPE	DIRECTION OF TURN	R
SUPPORT METHOD	CUSTOMER AXIAL TYPE	P.C. DIA.	10.2
		BALL DIA.	2.381
		BACKLASH	0.03MAX
		CIRCUIT	3
		LEAD ANGLE	7.12
		DYNAMIC (kgf)	281
		STATIC (kgf)	423
		LEAD	4

UNCHAMFERED USE	<input type="checkbox"/> R0.5	<input checked="" type="checkbox"/> R1	<input type="checkbox"/> R	MAT.	SH: ROLLED	DATE	2008.05.16	
ROUGH M/C FIN M/C	<input type="checkbox"/> 250	<input type="checkbox"/> 6.30	<input type="checkbox"/> 0.40	SCALE	NT: SNCM220/Equivalent	DWG	Penny	
GRD	<input type="checkbox"/> 0.40	<input type="checkbox"/> 0.20	<input type="checkbox"/> 0.10	1: X	THREAD BALL TRACK	APPD	Michelle	
NORMAL TOLERANCE mm				HRC				56 ~ 62
UP	6	30	120	300	600	1200	2400	
±	±0.1	±0.2	±0.3	±0.4	±0.5	±0.8	±1.0	
e300: ~				CUSTR				H-CHICAGO
E: ~				DWG.NO.				A114ISB5

\*BREAK SHARP EDGE UNLESS OTHER SPECIFIED.  
\*未畫倒角者以R0.5MAX  
● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE

2008.05.16	MOD. A	Michelle
DATE	MODIFICATION	APPROVED

\* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.

