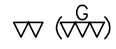


\*BREAK SHARP EDGE UNLESS OTHER SPECIFIED  
\*未畫倒角者去毛邊

PRELOAD(kgf)	151
R.D	29.324
S.F (kgf)	0.52-1.36
DRAG TORQUE(Nf-cm)	1.51-4.00
LUBRICATION	OIL
DIRECTION OF TURN	LEFT
PC DIA.	32.6
BALL DIA.	φ3.175
BALL TRACK FORM	GOTHIC
BACKLASH	0
CIRCUIT	2.5*2
LEAD ANGLE	2.84°
DYNAMIC (kgf)	1886
STATIC (kgf)	5666
LEAD	5.08

SPEC: L32-5.08B2-FSV-746-1000-0.012



UNC/UNF USE	CO.5	C1	C	C	C
ROUGH/MAF/IN	W/C	GRD	SCALE	CUSTR	H-USA
DATE	02.18.98	DATE	02.18.98	TITLE	BALL SCREW
UNTOL DIMN	mm	MATERIAL	A108QWAT	PROCESS NO.	E
UP	120 1300 1800 1200 1000	NT: SNCM220	APPD		
10	±0.1 ±0.2 ±0.3 ±0.4 ±0.5 ±0.8 ±1.0 ±1.5				
30					
120					
300					
600					
1200					
2400					
2400					
MC TYPE		THREAD BALL TRACK		THREAD END ALLOWS ABOVE LENGTH	
ANAL TYPE	Y	HRC 58 ~ 62		OUT OF HARDNESS TOLERANCE	

REVISION	DATE	MODIFICATION	APPROVED
—	02.18.98	MODIFY Δ-Δ	
—	02.13.98	MODIFY Δ	
—	02.12.98	MODIFY Δ	
1	02.11.98	A ISSUE 1st REVISION	

2-φ10.5THRU  
BCD58.5  
D-D VIEW  
\* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.

