

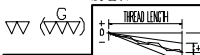
註：加工時請注意，半圓鍵之角度

\*BREAK SHARP EDGE UNLESS OTHER SPECIFIED

\*未量測角者去毛邊

PRELOAD(kgf)	
R.D	29.124
S.F (kgf)	
DRAG TORQUE(kg-cm)	
LUBRICATION	OIL
DIRECTION OF TURN	RIGHT
PC DIA.	32.4
BALL DIA.	3.175
BALL TRACK FORM	GOTHIC
BACKLASH	0.07MAX
CIRCUIT	2.5*2
LEAD ANGLE	2.86°
DYNAMIC (kgf)	1702
STATIC (kgf)	5098
LEAD	5.08

SPEC: R32-5.08B2-FSV-712.98-1168.4-0.05



E300: 0.05

UNCHAMFERED USE	ISO 5	C1	QC	CUSTOMER	H-USA	DATE
ROUGH MACHINING	1:1	1:1	1:1	CUSTOMER	H-USA	6.5.99
TOL.	±0.01	±0.02	±0.03	±0.04	±0.05	±0.06
UNTOL. DIMM	mm	mm	mm	mm	mm	mm
THREAD BALL TRACK	HRC 56 ~ 62					
HEAD END	ALLOWS ABOVE LENGTH					
OUT OF HARDNESS TOLERANCE						

DATE	MODIFICATION	APPROVED

\* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.