



M15x1P  
 MD15<sup>-0.026</sup><sub>-0.206</sub>  
 PD14.35<sup>-0.026</sup><sub>-0.144</sub>

∅13.5  
 ∅17.5<sup>0</sup><sub>-0.1</sub>

WIPER THIS END

PROVISIONAL SHAFT  
 (附假軸)

NOTE: Steel ball tolerance must be in the range of -0.0025, -0.010  
 (鋼球公差限用-0.0025, -0.010)

PRELOAD(kgf)	~
R.D.	~
S.F. (kgf)	~
DRAG TORQUE(kgf-cm)	~
DIRECTION OF TURN	R
P.C. DIA.	8.2
BALL DIA.	2
BACKLASH	0.03MAX
CIRCUIT	3
LEAD ANGLE	5.54
DYNAMIC (kgf)	188
STATIC (kgf)	268
LEAD	2.5

SPEC:R8-2.5T3-RS1

MAX. AXIAL LOAD(kgf)	LUBRICATION				
MAX. ROTATIONAL SPEED(rpm)	SPACE BALL				
DN VALUE	EI TYPE ASSEMBLY METHOD				
MAX. FEED RATE(m/min)	CUSTOMER DRAWING NO.				
ACCELERATION(m/sec <sup>2</sup> )	CUSTOMER MC TYPE				
SUPPORT METHOD	CUSTOMER AXIAL TYPE				
THREAD LENGTH	UNCHAMFERED USE <input checked="" type="checkbox"/> R0.5 <input type="checkbox"/> R1 <input type="checkbox"/> R	SCALE	MAT.	SH: ROLLED	DATE
	ROUGH MICRON W/CL GRID <input checked="" type="checkbox"/> 6.3 <input type="checkbox"/> 1.6 <input type="checkbox"/> 0.4 <input type="checkbox"/> 0.1	1: X	NT: SMC220/Equivalent	DWG	2008.11.05
	NORMAL TOLERANCE mm		THREAD BALL TRACK	APPD	Penny
	up 6 30 120 300 600 1200 2400 TOVER		HRC 56 ~ 62	PROCESS NO.	G
	±0.1 ±0.2 ±0.3 ±0.4 ±0.5 ±0.8 ±1.0 ±1.5		CUSTR	H-CHICAGO	
	1/300ps ~		DWG.ND.	A10JKAB1	
	ep: ~				

\*BREAK SHARP EDGE UNLESS OTHER SPECIFIED  
 ※未量銳角者以R0.5MAX  
 ● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE

2008.11.05	A3-θ1	Michelle
DATE	MODIFICATION	APPROVED

\* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.

