



NOTE: 1. Steel ball tolerance must be in the range of -0.0025, -0.015
2. Collar must be assembled with nut

DYNAMIC (BEARINGS) (kgf)	1946
STATIC (BEARINGS) (kgf)	3036
PRELOAD (kgf)	~
R.D	-
S.F (kgf)	~
DRAG TORQUE (kgf-cm)	~
DIRECTION OF TURN	R
PC DIA.	26.03
BALL DIA.	3.969
BACKLASH Δ	0.03MAX
CIRCUIT	1.8*2
LEAD ANGLE	17
DYNAMIC (kgf)	1208
STATIC (kgf)	2799
LEAD / PITCH	25 / 12.5

SPEC: 4R25-25S2-DFSHR1

MAX AXIAL LOAD (kgf)	LUBRICATION	
MAX ROTATIONAL SPEED (rpm)	SPACE BALL	
DN VALUE	EI TYPE ASSEMBLY METHOD	
MAX FEED RATE (m/min)	CUSTOMER DRAWING NO.	
ACCELERATION (m/sec ²)	CUSTOMER MC TYPE	
SUPPORT METHOD	CUSTOMER AXIAL TYPE	

	UNCHAMFERED USE <input type="checkbox"/> R0.5 <input checked="" type="checkbox"/> R1 <input type="checkbox"/> R ROUGH M/C FIN M/C GRD SCALE 25° 6.3° 0.3g 1: X VVY	MATA SH: ROLLED DATE 2007.07.16 INT: SNCM220/SCM415 DWG JANET
	UNTOL DIMN mm UP 16 30 120 300 600 1200 OVER TO 6 30 120 300 600 1200 2400 2400 ±0.1 ±0.2 ±0.3 ±0.4 ±0.5 ±0.8 ±1.0 ±1.5	THREAD BALL TRACK APPD Michelle HRC 56 ~ 62 PROCESS NO. G

*BREAK SHARP EDGE UNLESS OTHER SPECIFIED.
*未畫倒角者以R0.5MAX
● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE.

* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.

2007.07.16	MOD. Δ	Michelle
DATE	MODIFICATION	APPROVED