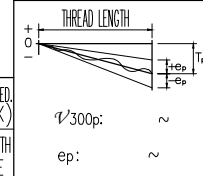


NOTE : STEEL BALL TOLERANCE MUST BE IN THE RANGE OF $-0.0025, -0.015$.
 (鋼珠公差限用 $-0.0025, -0.015$.)

PRELOAD(kgf)	~
R.D.	~
S.F. (kgf)	~
DRAG TORQUE(kgf-cm)	~
DIRECTION OF TURN	R
P.C. DIA.	26.03
BALL DIA.	3.969
BACKLASH	0.04MAX
CIRCUIT	1.5*2
LEAD ANGLE	17
DYNAMIC (kgf)	1174
STATIC (kgf)	2729
LEAD/PITCH	25/12.5

SPEC: 4R25-25A2-DFS V

MAX. AXIAL LOAD(kgf)		LUBRICATION	SPACE BALL		
MAX. ROTATIONAL SPEED (rpm)					
DN VALUE		EI TYPE ASSEMBLY METHOD			
MAX. FEED RATE (m/min)		CUSTOMER DRAWING NO.			
ACCELERATION (m/sec ²)		CUSTOMER MC TYPE			
SUPPORT METHOD		CUSTOMER AXIAL TYPE			



UNCHAMFERED USE	<input checked="" type="checkbox"/> CO.5	<input type="checkbox"/> C1	<input type="checkbox"/> C					
ROUGH M/C	<input type="checkbox"/> FIN	<input type="checkbox"/> M/C	<input type="checkbox"/> GRD					
$\sqrt{Ra25}$	$\sqrt{Ra6.3}$	$\sqrt{Ra0.4}$						
NORMAL TOLERANCE mm								
UP	6	30	120	300	600	1200	2400	OVER
TO	±0.1	±0.2	±0.3	±0.4	±0.5	±0.8	±1.0	±1.5

MAT.	SH:ROLLED	DATE	2019.06.20
	NT:SNM220/Equivalent	DWG	Sandy
THREAD BALL TRACK	CHK	Sting	
HRC 56 ~ 62	APPD	Michelle	
CUSTR	H-CHICAGO		
DWG.NO.	A114ICA4		

*BREAK SHARP EDGE UNLESS OTHER SPECIFIED.
 *未畫倒角者去毛邊 (CO.2MAX)
 ● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE

2019.06.20	MOD.	Michelle
DATE	MODIFICATION	APPROVED

* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.

HIWIN® BALLSCREWS