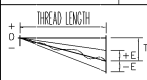


NOTE: Steel ball tolerance must be in the range of $-0.0025, -0.015$

PRELOAD(kgf)	~
R.D	~
S.F i(kgf)	~
DRAG TORQUE(kgf-cm)	~
DIRECTION OF TURN	R
PC DIA.	33.26
BALL DIA.	4.763
BACKLASH	Δ 0.03MAX
CIRCUIT	5*2
LEAD ANGLE	7.03
DYNAMIC (kgf)	1682
STATIC (kgf)	4208
LEAD/PITCH	32/16

SPEC: 4R32-32A2-DFSV

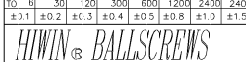
MAX. AXIAL LOAD(kgf)	LUBRICATION:	
MAX. ROTATIONAL SPEED (rpm)	SPACE BALL	
DN VALUE	ET TYPE ASSEMBY METHOD	
MAX. FEED RATE (m/min)	CUSTOMER DRAWING NO.	
ACCELERATION (m/sec ²)	CUSTOMER MC TYPE	
SUPPORT METHOD	CUSTOMER AXIAL TYPE	



UNCHAMFERED USE	<input type="checkbox"/> R0.5	<input checked="" type="checkbox"/> R1	<input type="checkbox"/> R
GRD	<input type="checkbox"/> 0.4	<input type="checkbox"/> 0.8	<input type="checkbox"/> 1.6
SCALE	1: X		
UNIT	DIMN mm		
UP TO	6	30	120
TO	6	30	120
±3.1	±0.2	±0.3	±0.4
		±0.5	±0.8
			±1.2
			±1.5

MA	SH: RCLLED	DATE	2(07.07.16
NT: SNCM220/SCM415	DWG	JANET	
THREAD BALL TRACK	APPD	MICHELLE	
HRC 56 ~ 62	PROCESS NO.	G	

*BREAK SHARP EDGE UNLESS OTHER SPECIFIED
*未畫倒角者以R0.5MAX
● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE



CUSTR	H-CHICAGO
DWG.NO.	A114IDA3

2007.07.16	MOD. Δ	MICHELLE
DATE	MODIFICATION	APPROVED

* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OLR REFERENCE ONLY.