



M22X1P
MD22 $\begin{smallmatrix} -0.026 \\ -0.206 \end{smallmatrix}$
PD21.35 $\begin{smallmatrix} -0.026 \\ -0.144 \end{smallmatrix}$

NOTE: 1. Steel ball tolerance must be in the range of $-0.0025, -0.01$. △
2. ∇ : Precision Turning

SPEC: R10-4T3-RS1

MAX. AXIAL LOAD (kgf)	LUBRICATION	PRELOAD (kgf)	~
MAX. ROTATIONAL SPEED (rpm)	SPACE BALL	R.D.	~
DN. VALUE	EI TYPE ASSEMBLY METHOD	S.F. (kgf)	~
MAX. FEED RATE (m/min)	CUSTOMER DRAWING NO.	DRAG TORQUE (kgf-cm)	~
ACCELERATION (m/sec ²)	CUSTOMER MC TYPE	DIRECTION OF TURN	R
SUPPORT METHOD	CUSTOMER AXIAL TYPE	P.C. DIA.	10.2
		BALL DIA.	2.381
		BACKLASH	0.03MAX
		CIRCUIT	3
		LEAD ANGLE	7.12
		DYNAMIC (kgf)	281
		STATIC (kgf)	423
		LEAD	4

THREAD LENGTH	UNCHAMFERED USE <input type="checkbox"/> R0.5 <input checked="" type="checkbox"/> R1 <input type="checkbox"/> R	SCALE	1: X
ROUGH M/C FIN M/C	GRD	MAT	SH: ROLLED
25° 6.3° 0.4°	▽▽	NT: SNCM220/Equivalent	DATE 2008.05.16
UP 16 30 120 300 600 1200 1000*	NORMAL TOLERANCE mm	THREAD BALL TRACK	DWG Penny
10 6 30 120 300 600 1200 2400	±0.1 ±0.2 ±0.3 ±0.4 ±0.5 ±0.8 ±1.0 ±1.5	HRC 56 ~ 62	APPD Michelle
	e300: ~	PROCESS NO.	G
	E: ~	CUSTR	H-CHICAGO
		DWG.NO.	A114ISB5

*BREAK SHARP EDGE UNLESS OTHER SPECIFIED.
*未畫倒角者以R0.5MAX
● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE

2008.05.16	MOD. △	Michelle
DATE	MODIFICATION	APPROVED

* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.

