



WIPER BOTH ENDS

*BREAK SHARP EDGE UNLESS OTHER SPECIFIED
*未畫視角者去毛邊

PRELOAD(kgf)	151
R.D	29.324
S.F (kgf)	0.52-1.36
DRAG TORQUE(kgf-cm)	1.51-4.00
LUBRICATION	OIL
DIRECTION OF TURN	LEFT
PC DIA.	32.6
BALL DIA.	ø3.175
BALL TRACK FORM	GOTHIC
BACKLASH	0
CIRCUIT	2.5*2
LEAD ANGLE	2.84°
DYNAMIC (kgf)	1886
STATIC (kgf)	5666
LEAD	5.08

SPEC: L32-5.08B2-FSV-746-1000-0.012

CUSTOMER DRAWING NO.	T: -0.022 E: 0.021	<input type="checkbox"/> UNCHAMFERED USE <input type="checkbox"/> C0.5 <input checked="" type="checkbox"/> C1 <input type="checkbox"/> C/C SCALE: 1: X TITLE: BALL SCREW SHEET: 50CrMo4 MNT: SNCM220 DWG. NO.: A108QWA1 PROCESS NO.: E	CUSTR	H-USA	DATE
			DATE	DWG	林國真
MC TYPE	ANAL TYPE	UNCHAMFERED USE <input type="checkbox"/> C0.5 <input checked="" type="checkbox"/> C1 <input type="checkbox"/> C/C RUSH/ACFIN W/CL GRD <input type="checkbox"/> 25° <input type="checkbox"/> 30° <input type="checkbox"/> 35° <input type="checkbox"/> 40° <input type="checkbox"/> 45° UNTOOL DIMIN mm UP 16 30 120 300 600 1200 OVER TO 6 30 120 300 600 1200 2400 2400 ±0.1 ±0.2 ±0.3 ±0.4 ±0.5 ±0.8 ±1.0 ±1.5 THREAD BALL TRACK HRC 58 ~ 62 THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE			

—	02.18.98	MODIFY	△-△	
—	02.13.98	MODIFY	△	
—	02.12.98	MODIFY	△	
1	02.11.98	A ISSUE 1st REVISION		
REVISION	DATE	MODIFICATION	APPROVED	

2-ø10.5THRU
BCD58.5
D-D VIEW
* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.